1. Rack height is determined by sprinkler pipe size and the number of tiers required.
2. Basket, for carrying sprinkler heads or other loose objects, is made from 1" x 1" angle iron and expanded metal.
3. Baffle needed only for sprinkler pipe using center risers.
4. Position hitch so that trailer rides level when towed.
5. Cut 1½" pipe 7-8" long, bend 14° at center, and weld between channels.